

PRODUCT DATA

CUT-MAX[®] 216

A SUPERIOR HONING OIL FOR SUPERIOR FINISH

Cut-Max 216 is a low viscosity honing, micro sizing and burnishing oil specifically designed for horizontal honing operations. A very effective additive package that is stable provides needed anti-welding and extreme pressure characteristics for difficult operations. Boundary lubricant additives are compounded into the base oil for excellent machining characteristics at all speeds.

Cut-Max 216 has the added quality of water separation so that any contamination from coolant will separate from the oil and can be removed from the tank.

BENEFITS

- ◆ Clean running
- ◆ Reduced chip welding
- ◆ Better tolerance control
- ◆ Superior finish
- ◆ Improved cycle times
- ◆ Excellent water separation



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TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Appearance	Clear, dark brown liquid
Viscosity @ 100°F, SUS	50
Flash Point, °F (COC)	265
Pounds per Gallon @ 60°F	7.1
Specific Gravity	0.858

SHIPPING INFORMATION

Cut-Max 216 is shipped in 55 (U.S.) gallon (208 liter) drums and in bulk.

STORAGE/HANDLING/DISPOSABILITY

No health or safety hazards exist when **Cut-Max 216** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

EXPORT STATEMENT

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.