

PRODUCT DATA

DRAWING COMPOUND 2622-29-01

LUBRICANT FOR DRAWING FINE ALUMINUM WIRE AND LIGHT METAL FORMING FOR NONFERROUS METALS

Drawing Compound 2622-29-01 was developed especially for drawing and swaging of aluminum wire and tubing. It can also be for light forming, drawing, blanking, milling, drilling, gear roughing and finishing, and turning on most metals.

Drawing Compound 2622-29-01 contains a unique lubrication additive, ND. It dramatically lowers the coefficient of friction of steel to aluminum and aluminum to aluminum and is also used on stainless steel, bronze, brass, galvanized steel, titanium and other metals. Houghton's **Drawing Compound 2622-29-01** gives improved results in general lubrication, forming and machining operations.

FEATURES

- * Clean, brighter metal surfaces
- * Excellent lubricity

BENEFITS

- * Improved metal finish
- * Improved tool life

TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Viscosity @ 100°F (38°C)	85 SUS
Appearance	Clear, amber liquid
Odor	Bland
Pounds per Gallon	7.25
Specific Gravity	.87



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SHELF LIFE

One (1) year

SHIPPING INFORMATION

Drawing Compound 2622-29-01 is available in 55 (U.S.) gallon (208 liter) drums and in bulk.

SHIPPING CLASSIFICATION

Metal Drawing Compound

STORAGE/HANDLING/DISPOSABILITY

No health or safety hazards exist when **Drawing Compound 2622-29-01** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

EXPORT STATEMENT

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.