

PRODUCT DATA

ADDITIVE 6835

Foam in machining and grinding systems leads to decreased coolant performance with adverse effects on tool life and surface finish. **Additive 6835** was developed to prevent and eliminate excessive foaming of metalworking fluids. It is readily dispersible and will spread uniformly throughout the system to coat and destroy the bubble particles of the foam blanket.

TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Milky emulsion
Odor	Bland odor
pH neat	6-8
Density	8.2 - 8.6 pounds per gallon

APPLICATION INFORMATION

Gently agitate before using. **Additive 6835** should be added either directly or prediluted with water into the foaming system. For large systems, use an initial dose of 4.0 oz. per 1,000 gallons. If necessary, make incremental additions of 4.0 oz. per 1,000 gallons until the system is under control.

SHIPPING INFORMATION

Additive 6835 is shipped in 55 (U.S.) gallon (209 liter) steel drums and five (U.S.) gallon cans.



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SHIPPING CLASSIFICATION

Defoaming Compound, not less than 50% by weight of water.

STORAGE/HANDLING DISPOSABILITY

No health or safety hazards exist when **Additive 6835** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

EXPORT STATEMENT

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.

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