

PRODUCT DATA

CUT-MAX[®] C-406 L

FORTIFIED STRAIGHT OIL FOR HIGH ALLOY STEELS IN DIFFICULT MACHINING OPERATIONS

Cut-Max C-406 L has a very effective additive package that is stable, effective and provides needed anti-welding and extreme pressure characteristics for difficult operations on hard-to-machine ferrous and nonferrous alloys. Boundary lubricant additives are compounded into the base oil for excellent machining characteristics at all cutting speeds.

BENEFITS

The additive package of **Cut-Max C-406 L** will lead to:

- ◆ Increased tool life
- ◆ Reduced chip welding in heavy-duty operations
- ◆ Better tolerance control
- ◆ Improved finish
- ◆ Reduced oil misting
- ◆ Versatility for all tough operations



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TYPICAL PHYSICAL & CHEMICAL PROPERTIES

Appearance	Clear, amber liquid
Viscosity @ 100°F, SUS	80
Flash Point, °F (COC)	300
Pounds per Gallon @ 60°F	7.4

SHIPPING INFORMATION

Cut-Max C-406 L is shipped in 55 (U.S.) gallon (208 liter) drums and in bulk.

STORAGE/HANDLING/DISPOSABILITY

No health or safety hazards exist when **Cut-Max C-406 L** is stored, used and disposed of in accordance with instructions given on the Material Safety Data Sheet for this product.

WARRANTY

The information given here is considered to be correct and is offered for your consideration, investigation and verification. No warranties are expressed or implied since the use of our products is beyond our control. Statements concerning the use of Houghton products are not to be construed as recommending the infringement of any patent.

EXPORT STATEMENT

This commodity and its technology are subject to the export control laws and regulations of the United States Government. Buyer agrees that it shall not make any disposition, by way of export, diversion, transshipment, re-export or otherwise, except as expressly permitted under United States law.

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